SPECIFICATION

BE IT KNOWN THAT

ALFRED MONTELEONE

a citizen of the United States of America, residing at 189 Rabbit Run Road, Clintondale, New York 12515-5008; and

BRIAN WEIT

a citizen of the United States of America, residing at 75 Long Run Road, Rhinebeck, New York 12572

have invented new and useful improvements in a

MICROWAVE HEATING SYSTEM

of which the following is a specification:

MICROWAVE HEATING SYSTEM BACKGROUND OF THE INVENTION

Field of the Invention

This invention relates to heating systems and more specifically to a heating system using microwave energy as a source of heat.

Prior Art

5

10

15

20

Heating Systems using microwave energy produced by a magnetron are known. The Martin Patent, US Patent No. 4,310,738 teaches a heating furnace to heat a fluid. The use of an insuloated chamber with a circuitous flow path and a magnetron are taught. A system for heating both domestic hot water and heating a building are not taught.

The Pinkstaff Patent, US Patent Number 4,284,869 describes a hot water heater using three magnetrons. The water progresses from the bottom of a tank to the top of the tank. The tank is divided into three sections. In each section the domestic hot water is heated to a still higher temperature. Pinkstaff describes the direct heating of the domestic hot water butr does not pertain to a system that heats a building.

The Brown Patent, US Patent Number 3,891,817, teaches a system for heating a building using microwave heat. The Brown Patent teaches the direct heating of a fluid and not the use of both a primary fluid to heat a secondary fluid. According to the Brown Patent, the heated fluild passes by means of a pump from a container where it is heated to a tank. From the tank the fluid passes to a heat exchanger. A bypass permits the fluid returning from the heat exchanger to return to the tank and bypass the container and the microwave heat source. The bypass is controlled by a temperature

container and the microwave heat source. The bypass is controlled by a temperature sensor in the tank.

Microwave energy produces economical and energy saving heat. A system which uses microwave energy to provide domestic hot water as well as heat ro a building to provide a heating system that is energy conserving and economical. The use of a medium, which is a heat conductive fluid, increases the efficiency of the system but can cause concerns about the contamination.

OBJECTS

5

10

15

20

Accordingly, the objects of the invention are as follows:

- 1. To provide a heating system using microwave energy that provides both domestic hot water and a heating system such as base board radiation.
- 2. To provide a heating system that protects the domestic hot water from contamination.
- 3. To provide a heating system using microwave energy that is both economical and dependable.

SUMMARY OF THE INVENTION

A microwave heating system is provided which uses a heat conductive medium. The heat conductive medium is heated in a heater. The heater includes a shell which forms an enclosure. The enclosure has an upper end and a lower end. A heating coil is located in the enclosure. The heating coil has an upper end and a lower end and has an inverted frusto-conical shape. The upper end of the heating coil is larger than the lower end. Three magnetrons are mounted adjacent the heating coil. One magnetron is located at the upper end of the heating coil and the other two magnetrons

are located on opposite sides of the heati/ng coil for directing microwave energy into the heating coil. An electrical distribution system is connected to the three magnetrons. A return line supplies the heat conductive medium into the heating coil adjacent the lower end of the shell. A line means is connected to the heating coil toward the upper end of the enclosure and extending outside the shell. Heat exchanger means are connected to the line means to receive heat conductive medium and are connected to the return line. A circulator is located in the return line.

DESCRIPTION OF THE NUMERALS

	NUMERAL	DESCRIPTION
10	11	Heater
	13	Shell
	14	Enclosure
	15	Heating Coil
	16	Upper End (Heating Coil)
15	17	Lower End (Heating Coil)
	18	Insulation
	19	Magnetrons
	21	First Magnetron
	23	Two Other Magnetrons
20	24	Microwave Leak Detector
	25	Power Supply
	26	Main Switch
	27	Distribution Power System

5

	28	Thermal Switch
	29	Air Intake Fan
	30	Three Conduits
	31	Ducts
5	32	Two Return Conduits
	33	Exhaust Port
,	34	Barrier
	35	Mounting Stand
	36	Supports
10	37	Base or Lower End of Shell
	39	Drip Pan
	41	Pressure Relief Valve
	43	Top or Upper End of Shell
	45	Return Line
15	47	Circulator or Pump
	49	Bleeder Valve
	51	Medium Outlet
	53	Feed Line
	55	Storage Tank
20	57	Domestic Hot Water Heater
	59	Lower End (Storage Tank)
	61	Top or Upper End (Storage Tank)
	63	Pressure Relief Valve

*

- 1.1 - 24 - 44 - **

	65	Thermostat Control (Storage Tank)
	67	Supply Line
	69	Separate Branch
	73	First heat Exchanger
5	75	Second heat Exchanger
	77	First Enclosure
	79	Medium Side
	81	Water Side
	82	Lower End
10	83	Medium Tube or Tubes
	84	Upper End
	85	Water Coil
	86	Water Tube or Tubes
	87	Fins
15	89	Second Enclosure
	91	Water Supply
	93	Domestic Hot Water Line
	95	Thermostat (Domestic Hot Water Heater)
,	97	Heating Lines
20	99	Radiation
	101	Thermostat or Thermostats
	103	First unit of Radiation
	105	Second Unit of Radiation

	107	Third Unit of Radiation
	109	Circulator or Pump
	111	Make-up or Medium Tank
	113	Storage Line
5	115	Volume Sensor Switch and Gate Valve
	119	Tank Pressure Valve
	121	Pressure Gauge
	123	Filler Cap

10

15 🕆

20

DESCRIPTION OF THE DRAWINGS

FIG. 1 is a cross-sectional view of a microwave heater showing the heating coil with three magnetrons and the input and the output of the heat conductive medium.

FIG. 2 is a side elevation of a storage tank for heat conductive medium that has been heated showing the path of flow of the heat conductive medium into the storage tank and out of the storage tank with heating lines from the return line.

FIG. 3 is a side elevation showing a two-stage domestic hot water heater with the second stage partially broken away to show the water coil.

FIG. 4 is a sectional view of the first stage of the two stage domestic hot water heater shown in FIG. 3.

FIG. 5 is a front elevation showing the heater lines with circulators connected to the return line and also showing the medium tank.

FIG. 6 is a schematic diagram of the flow of the heat conductive medium microwave heat system through the units shown in FIG. 1 through FIG. 5 connected together.

FIG. 7 is a schematic electrical diagram of the controls for the heating system.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to FIG. 1, the heater 11 can be seen. The heater 11 is encased within a shell 13 which forms an enclosure 14. In the lower half of the shell 13, there is a heating coil 15 with the configuration of an inverted frustum. The heating coil 15 has an upper end 16 and a lower end 17 and is surrounded by insulation 18.

There are three magnetrons 19 which supply microwave energy into the heating coil 15. The first magnetron 21 is centrally located directly above the heating coil 15 and is further located at the upper end 16 of the heating coil 15. The upper end 16 of the heating coil 15 has a larger diameter than the lower end 17 of the heating coil 15 which has a smaller diameter. The two other magnetrons 23 are located on the sides of the heating coil 15 and are angled at the same pitch as the heating coil 15. A microwave leak detector 24 is located on the side of the shell 13 above the heating coil 15.

15

20

10

5

A power supply 25 is located outside the shell 13, preferably above the shell 13, to supply electrical energy to the three magnetrons 19 through a main switch 26 to a power distribution system 27 located in the enclosure 14 above the heating coil 15. A thermal switch 28 is connected to the power supply 25 by the power distribution system 27. The thermal switch 28 activates an air intake fan 29 to cool the magnetrons 19. Three Conduits 30 to the first magnetron 21 and to two ducts 31 located by the two other magnetrons 23. Two conduits 32 take the cooling air from the ducts 31 back into the enclosure 14. All of the air forced into the enclosure 14 by the air intake fan 29 exits the enclosure 14 through an exhaust port 33. The air which is blown across the

magnetrons 19 by the air intake fan 31 is exhausted through an exhaust port 33 on the opposite side of the shell 13 from the air intake fan 31. The shell 13 is divided by a barrier 34, with the heating coil 15 beneath the barrier 34 and the power distribution system 27 above the barrier 34. The microwave lek detector 24 is located beneath the barrier 34.

The heating coil 15 is mounted on a mounting stand 35 which rests on the base or lower end 37 of the shell 13. Supports 36 hold the two other magnetrons 23. Just above and covering the base or lower end 37 of the shell 13 is a drip pan 39 to retain any heat conductive medium leaks from the heating coil 15. A pressure relief valve 41 is connected to the upper end 16 of the heating coil 15 and extends from the heating coil 15 out of the shell 13 at the top or upper end 43 of the shell 13. The pressure relief valve 41 assures the release of dangerous pressure if for any reason, pressure builds up in the heating coil 15. The upper end 43 and the lower end 37 of the shell 13 are also the upper end 43 and the lower end 37 of the enclosure 14.

15

10

5

The heat conductive medium pumped is into the heating coil 15 at its lower end 17. The heat conductive medium is fed into the heating coil 15 through a return line 45. The return line 45 is also covered with insulation 18. A circulator or pump 47 in the return line 45 forces the heat conductive medium into the heating coil 15. The return line 45 has a bleeder valve 49 to relieve air pockets that form in the return line 45.

20

The heat conductive medium pumped into the heating coil 15 is heated by the microwave energy produced by the three magnetrons 19. After the heat conductive medium passes through the heating coil 15, it then exits the shell 13 through a medium outlet 51.

Referring now to FIG. 2, the heat conductive medium, following its increase in temperature in the heating coil 15, passes into a feed line 53. The feed line 53, which is also covered with insulation 18, connects the heating coil 15 to a storage tank 55. The feed line 53 branches off to supply heat conductive medium to a domestic hot water heater 57 which will be subsequently described. The heat conductive medium is fed into the storage tank 55 at its lower end 59 and exits the storage tank 55 at the top 61 of the storage tank 55. At the top 61 of the storage tank 55, there is a pressure relief valve 63 and a thermostat control 65 which is normally set at one hundred eighty degrees Fahrenheit, which is the desired temperature for the heat conductive medium. Should the temperature of the heat conductive medium drop below the desired temperature, the thermostat control 65 increases the output of the three magnetrons 19. Should the temperature of the heat conductive medium exceed the desired temperature, the thermostat control 65 will switch the magnetrons 19 to the off position thereby eliminating all microwave input from the magnetrons 19 to the heating coil 15. The heat conductive medium leaves the storage tank 55 through a supply line 67.

5

10

15

20

As previously stated, a separate branch 69 (FIG. 6) of the feed line 53 supplies heat conductive medium to the domestic hot water heater 57 which is formed from a first heat exchanger 73 and a second heat exchanger 75. The first heat exchanger 73 of the domestic hot water heater 57 is designed to prevent contamination from the heat conductive medium to the domestic hot water produced in the domestic hot water heater 57. The first heat exchanger 73 is shown in FIG. 4. The first heat exchanger 73 has a first enclosure 77 and has a medium side 79 and a water side 81. The heat conductive medium is fed into the lower end 82 of the medium side 79 of the first

enclosure 77. The heat conductive medium passes through at least one median tube 83 and then exits the medium side 79 of the first heat exchanger 73 near the upper end 84 of the of the medium side 79 of the first heat exchanger 73.

5

10

15

20

Water is fed into the water side 81 of the first heat exchanger 73 (FIG. 4) near the lower end 82 of the first enclosure 77 and flows upwardly through the water side 81 of the first heat exchanger 73 and exits the first enclosure 77 near the upper end 84 of the first enclosure 77. The water then enters a water coil 85 in the second heat exchanger 75. At least one water tube 86 is located in the water side 81 of the first heat exchanger 73 through which the water flows to the water coil 85. A multiplicity of fins 87 are mounted horizontally across the water tube 86 and the medium tube 83 in the first heat exchanger. The heat from the heat conductive medium heats the fins 87 and the fins 87 heat the water passing through the water tube 86 on the water side 81 of the first heat exchanger 73. The water passes from the water coil 85 back to the water tubes 86 in the first heat exchanger 73 and thus forms a closed loop.

The second heat exchanger 75 (FIG. 3) has a second enclosure 89 which is separate from the first heat exchanger 73. Therefore, a leak of heat conductive medium in the first heat exchanger 73 cannot enter the domestic hot water in the second heat exchanger 75. Cold water from a water supply 91 is fed into the second stage heat exchanger 75 and is then heated by the water coil 85. Heated water from the second heat exchanger 75 is fed into the domestic hot water line 93 of the building being so supplied.

The heat conductive medium leaving the first heat exchanger 73 (FIG. 6) rejoins the heat conductive medium leaving the storage tank 55 and enters the return line 45.

Heating lines 97 supply heat conductive medium into radiation 99, most likely base board radiation. Thermostats 101 in the heated area control the operation of the separate units of radiation 99. Three units of radiation 99 are shown, namely a first unit of radiation 103, a second unit of radiation 105 and a third unit of radiation 107. Heat conductive medium flows through each of the units of radiation 99 through the heating lines 97 into the first unit of radiation 103, the second unit of radiation 105 and the third unit of radiation 107 and then connects to a circulator or pump 109, as dictated by the respective thermostat 101, and is then fed via the circulator or pump 109 and is forced by the circulator back into the heating coil 75 in the heater 11 where the heating of the heat conductive medium begins again. With the three units of radiation 99, there are three circulators or pumps 109, each forcing the heat conductive medium from its unit of radiation 99 back into the heating coil 15 of the heater 11. The return line 45 is, as previously stated, connected to its own circulator or pump 47. In this way, the heat conductive medium can flow through any one unit of radiation 99 or the domestic hot water heater 57 or any combination thereof whenever demand may occur.

5

10

15

20

As seen in FIG. 5, the return line 45 also includes a medium or make-up tank 111 for the heat conductive medium. The heat conductive medium is fed from the make-up tank 111 into the return line 45 by a storage line 113 from the make-up tank 111 to the return line 45. The make-up tank 111 holds almost three gallons of heat conductive medium. In the storage line 113 there is a volume sensor switch and gate valve 115. The volume sensor switch and gate valve 115 determines the need for make up heat conductive material and the volume sensor switch and gate valve 115 opens to permit the flow of the heat conductive medium into the return line 45. On the

top of the make-up tank 111, a tank pressure valve 119 is located to permit, by means of compressed air, an increase in the pressure in the make-up tank 111. Sufficient pressure is required in the make-up tank 111 to assure that the conductive medium from the make-up tank 111 will enter the return line 45. The make-up tank 111 also has a pressure gauge 121 and a filler cap 123. Despite the inclusion of the make-up tank 111, it is estimated that the need for heat conductive medium to be supplied from the make-up tank 111 would be limited to about a cup a year.

5

10

15

20

Referring now to FIG. 7, the electrical diagram for the microwave heating system can be seen. The power supply passes through a main switch 26 into the distribution power system 27. Three thermostats 101 are shown and each one of which activates both its respective circulator 109 and all three magnetrons 19. Only one or more circulators 109 may be activated at the same time and only one or more may be used. A thermostat 65 in the storage tank 55 turns on the circulator 47 in the return line 45 as does the thermostat 95 in the domestic hot water heater 57. Sensor Switch and Gate Valve 115 opens the storage line113 but does not activate the magnetrons 19.

The heat conductive medium can be any number of different materials

Ethylene glycol is one well-known heat conductive medium. However, a preferred heat conductive material is palm oil and fatty acids. Teflon can be used for the tubing in the heater but polypropylene is a preferable as it achieves greater heat exchange.

It is understood that the drawings and the descriptive matter are in all cases to be interpreted as merely illustrative of the principles of the invention, rather than as limiting the same in any way, since it is contemplated that various changes may be made in various elements to achieve like results without departing from the spirit or the

invention or the scope of the appended claims.